

Minerva Moulds - what is and what isn't 3D Scanned and Manufactured as Standard:



		What turnaround service did/do you require?:		
Material:	Feature	White Standard	Orange 2-day Priority	Yellow 24-hrs (usually for Paed)
Hard acrylic	Clear	✓	✓	✓
	One Colour	X	X	X
	Mix Colour	X	X	X
	Logo Insert	X	X	X
	Glitter	X	X	X
All Soft Acrylic:	Clear	✓	✓	✓
	One Colour	X	X	X
	Mix Colour	X	X	X
	Logo Insert	X	X	X
	Glitter	X	X	X
Soft Tip:	Clear	✓	✓	✓
	One Colour	X	X	X
	Mix Colour	X	X	X
	Logo Insert	X	X	X
	Glitter	X	X	X
UV Cured	Clear	✓	✓	✓
Silicone (S)	Clear/Pink tint	✓	✓	X
	One Colour	✓	✓	X
	Mix Colour"	✓	✓	X
	Logo Insert^	✓	✓	X
Biopor (B)	Pink tint/Clear	✓	✓	X
	One Colour	✓	✓	X
	Mix Colour"	✓	✓	X
	Logo Insert^	✓	✓	X
Microflex (X)	Pink Tint/Clear	✓	✓	X
	One Colour~	✓	✓	X
	Mix Colour~"	✓	✓	X
	Logo Insert^	✓	✓	X
	Glitter	✓	✓	X
Audiflex	Pink	X	X	X
Thermotec	Pink Tint	X	X	X
Gold/Silver Plating*	Clear	✓	✓	✓
Titanium Plating	Clear	X	X	X
Hearing Protection**	All	✓	✓	N/A

As general rule the following standard materials were scanned from the following dates:

Hard Acrylic and UV Cured types:	From 2013
Silicone (S), Biopor (B) and Microflex (X):	March 2015
Soft Tip:	End of 2019
All Soft:	End of 2020

~Orange, white and Pink colours are not 3D manufactured

^Only One-Insert options e.g. one star, one heart, one picture etc. Gem stones excluded.

*Plated moulds are turned around in 24-hrs and then returned with a fitting letter

** Only white lables are currently used for Hearing Protection & IEM products

"Camouflage only. Stripes and other effects not 3D manufactured

Coloured moulds with Logo insert are not 3D manufactured

Disclaimer: To enable us to keep up with the required turnaround times there may be exceptions to the above where a mould may not have been 3D Manufactured. This document is subject to change at any time.