

Minerva Moulds - what is and what isn't 3D
Scanned and Manufactured as Standard:



Material:	Feature	What turnaround service did/do you require?:		
		White Standard	Orange 2-day Priority	Yellow 24-hrs (usually for Paed)
Hard acrylic	Clear	✓	✓	✓
	One Colour	X	✓ Since Feb 2023	✓ Since April 2022
	Mix Colour	X	✓ Since Feb 2023	✓ Since April 2022
	Logo Insert	X	✓ Since Feb 2023	✓ Since April 2022
	Glitter	X	✓ Since Feb 2023	✓ Since April 2022
All Soft Acrylic:	Clear	✓	✓	✓
	One Colour	X	✓ Since Feb 2023	✓ Since April 2022
	Mix Colour	X	✓ Since Feb 2023	✓ Since April 2022
	Logo Insert	X	✓ Since Feb 2023	✓ Since April 2022
	Glitter	X	✓ Since Feb 2023	✓ Since April 2022
Soft Tip:	Clear	✓	✓	✓
	One Colour	X	✓ Since Feb 2023	✓ Since April 2022
	Mix Colour	X	✓ Since Feb 2023	✓ Since April 2022
	Logo Insert	X	✓ Since Feb 2023	✓ Since April 2022
	Glitter	X	✓ Since Feb 2023	✓ Since April 2022
UV Cured	Clear	✓	✓	✓
Silicone (S)	Clear/Pink tint	✓	✓	✓
	One Colour	✓	✓	✓
	Mix Colour"	✓	✓	✓
	Logo Insert^	✓	✓	✓
Biopor (B)	Pink tint/Clear	✓	✓	✓
	One Colour	✓	✓	✓
	Mix Colour"	✓	✓	✓
	Logo Insert^	✓	✓	✓
Microflex (X)	Pink Tint/Clear	✓	✓	✓
	One Colour~	✓	✓	✓
	Mix Colour~"	✓	✓	✓
	Logo Insert^	✓	✓	✓
	Glitter	✓	✓	✓
Audiflex	Pink	X	X	X
Thermotec	Pink Tint	X	X	X
Gold/Silver Plating	Clear	✓	✓	✓
Titanium Plating	Clear	✓	✓	✓
Hearing Protection	All	✓	✓	N/A

As general rule the following standard materials were scanned from the following dates:

Hard Acrylic and UV Cured types: From 2013
 Silicone (S), Biopor (B) and Microflex (X): March 2015
 Soft Tip: End of 2019
 All Soft: End of 2020

During the first pandemic lockdown between March to July 2020, moulds may not have been scanned

~Orange, white and Pink colours are not 3D manufactured

^Only One-Insert options e.g. one star, one heart, one picture etc. Gem stones excluded.

"Camouflage only. Stripes and other effects are not 3D manufactured

Coloured moulds with Logo insert are not 3D manufactured

Disclaimer: To enable us to keep up with the required turnaround times there may be exceptions to the above where a mould may not have been 3D Manufactured. This document is subject to change at any time.